

Work Order ID 113674

\*113674\*

June-09-14 2:29:45 PM

Item ID: D3629-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: B113674 Stop \*NS2\*  
 Item Name: Bracket  
 Start Date: 2/24/14 Start Qty: 20.00 \*20\* Cust Item ID:  
 Required Date: 2/24/14 Req'd Qty: 20.00 \*20\* Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3629	Rev A								

105

0.00

\*105\*

Purchasing

Memo

0.00

Purchasing

ISSUE PO 24577  
 CUT PER DRWG D3629 REV.A

CD 14/06/12 20

115

Receive & Inspect for Damage & Mat'l Certs

0.00

\*115\*

Packaging

Memo

0.00

Packaging

14/7/14 (20)

125

QC6- Inspect dimensions to drawing

0.00

\*125\*

QC

Memo

0.00

Quality Control

DAS  
 27  
 9-89  
 4/7/8

20



Work Order ID 113674

\*113674\*

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June-09-14 2:29:45 PM

Item ID: D3629-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bracket

Start Date: 2/24/14

Start Qty: 20.00

\*20\*

Cust Item ID:

Required Date: 2/24/14

Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

MLJ 1407-14

MLJ 1407-11

# Picklist Print

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Page 1

Work Order ID: 113674

\*113674\*

Parent Item: D3629-1

\*D3629-1\*

Parent Item Name: Bracket

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S16GA

Purchased

No

100

sf

144.8670

0.075

2

\*M304S16GA\*

\*\*

CA 14/06/19

304/316 Sheet .063

Location

Loc Qty

Loc Code

MAT020

144.867

M127821

75.567

M128423

1.2

M129192

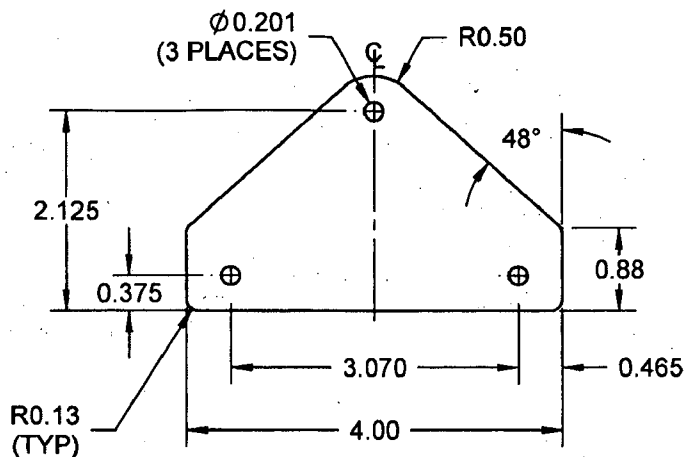
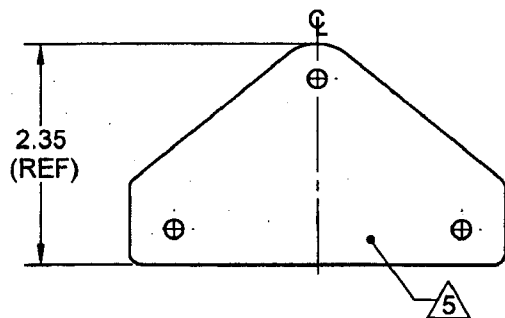
68.1

m129545



**DART**

DESIGN <i>B</i>	DRAWN BY <i>B</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>H</i>	DRAWING NO. <b>D3629</b>	REV. A SHEET 1 OF 1
DATE <b>07.05.10</b>		TITLE <b>BRACKET</b>	SCALE 1:2
REV A	DATE 07.05.10	DESCRIPTION NEW ISSUE	

**RELEASED**07.07 11 *H***1 D3629-1F BRACKET FLAT PATTERN****D3629-1 BRACKET  
(MAKE FROM D3629-1F)****NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.063 THICK, REF)  
PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRIC ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) IDENTIFY WITH DART P/N "D3629-1" USING FINE POINT PERMANENT INK MARKER
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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**T.P.I. INDUSTRIES INC.**

148 GOODFELLOW  
 DELSON, QUÉBEC J5B 1V4  
 CANADA  
 Tel: (450) 633-0484  
 Fax: (450) 633-0879

**Packing Slip**

Packing Slip No.: 6177  
 Date: 2014-07-02  
 Page: 1

<b>Sold to:</b>	<b>Ship to:</b>
<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
<b>Order No.:</b> 24577	<b>Sold By:</b> JONATHAN LESSARD
<b>Shipped By:</b>	<b>Ship Date:</b> 2014-07-02
<b>Tracking No.:</b>	

Item No	Unit	Description	Quantity
d3564-5	Chaque	d3564-5	24
d3564-9	Chaque	d3564-9	24
d3564-11	Chaque	d3564-11	24
d3791-1	Chaque	d3791-1 wearpad	24
d3537-3	Chaque	d3537-3 wearpad	24
d3537-1	Chaque	d3537-1 wearpad	40
d3537-1	Chaque	d3537-1 wearpad	60
d3791-1	Chaque	d3791-1 wearpad	60
d2154	Chaque	d2154 bracket stud	20
d2144	Chaque	d2144 hinge doubler	40
d4095-045	Chaque	d4095-045 wearplate assy	40
d4095-043	Chaque	d4095-043	12
d4095-041	Chaque	d4095-041 wearplate assy	12
d3859-041	Chaque	d3859-041 wearplate	12
d4952-1	Chaque	d4952-1 wearplate	16
d4095-051	Chaque	d4095-051 wearplate assy	20
d4095-049	Chaque	d4095-049 wearpad	20
d4095-047	Chaque	d4095-047 wearplate assy	16
d4798-041	Chaque	d4798-041 wearplate assy	20
d4135-1	Chaque	d4135-1 wearpad	16
d4360-041	Chaque	d4360-041 wearplate assy	10
d2012-111	Chaque	d2012-111 bracket	8
d2324-5	Chaque	d2324-5 strap	40
d2947	Chaque	d2947 clamp	40
d3171-1	Chaque	d3171-1 angle bracket	60
d3463-3	Chaque	d3463-3 step	20
d3512-1	Chaque	d3512-1 wearplate	12
d3629-1	Chaque	d3629-1 bracket	16
d3955-5	Chaque	d3955-5 plate	20
d4021-5	Chaque	d4021-5 blanking plate	12
d3556-1	Chaque	d3556-1 clamp	40

**Comment:** Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days